

Date: Thursday, 8/30/2007 3:51:21 PM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : PLUG  
 Job Number : 34366  
 Estimate Number : 10930  
 P.O. Number : N/A Part Number : D2057  
 This Issue : 8/30/2007 S.O. No. : N/A Drawing Number : D2057 REV B  
 Prsht Rev. : NC Project Number : N/A  
 First Issue : N/A Type : MACHINED PARTS Drawing Revision : B  
 Previous Run : 31221 Material : N/A  
 Due Date : 9/30/2007 Qty: 100 Um: Each  
 Written By :  
 Checked & Approved By : 07.08.31  
 Comment : Est D 02.08.22 Make in Cobra KJ

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6R0750 6061-T6 Round Bar .750"



Comment: Qty.: 0.1050 f(s)/Unit Total : 10.5000 f(s)

6061-T6 Round Bar .750"

Material: 6061-T6 (QQ-A-225/8) Ø0.75 Rod

(M6061T6R0.750)

Batch: 1103156

11.25'

RP 07/11/05

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL

Make as per Dwg D2057 and Folio FA260.

Break all sharp edges 0.015 max. Do not drill Ø0.191

RP 07/11/05

3.0 QC2 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

RP 07/11/05

108

4.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST10

RP 07/11/05

AS 07/11/15

5.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

RP 07/11/06

108

Job Completion



RP 07/11/14

3.1 MANUAL MILL

RP 07/11/15

108

3.2 QC2

RP 07/11/15

108

3.3 QC8

RP 07/11/15

108

Dart Aerospace Ltd

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: PD Date: 21/1/16  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

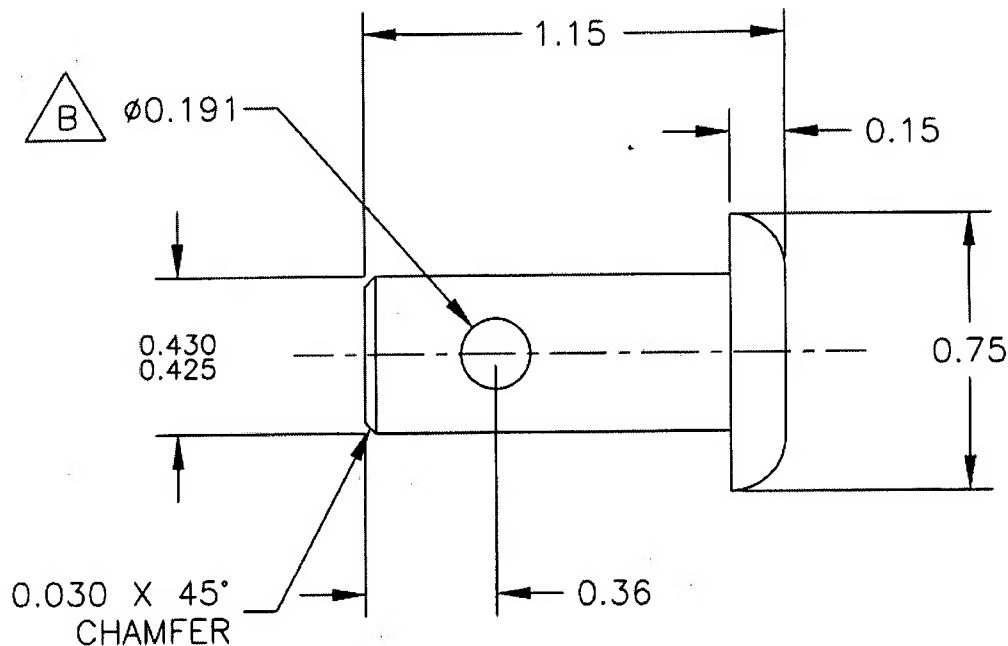
NOTE: Date & initial all entries





|                  |                |                |   |                        |
|------------------|----------------|----------------|---|------------------------|
| DESIGN<br>JB     |                | DRAWN BY<br>CP | DART AEROSPACE LTD<br>HAWKESBURY, ONTARIO, CANADA |                        |
| CHECKED<br>DAH   | APPROVED<br>KE |                | DRAWING NO.<br>D2057                              | REV. B<br>SHEET 1 OF 1 |
| DATE<br>98.10.15 |                |                | TITLE<br>PLUG                                     | SCALE<br>2:1           |
| A                | 92.03.13       |                | NEW ISSUE   |                        |
| B                | 98.10.15       |                | REDRAWN<br>0.191 DIA WAS 0.187 DIA (TSR A1100)    |                        |

RELEASED  
98.10.16 PS



MATERIAL: 6061-T6 ROD (QQ-A-225/8)  
FINISH: NONE  
BREAK ALL SHARP EDGES 0.015 MAX  
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 34366